

ASSYMETRICAL 3 ROLLS PLATE BENDING MACHINES MODEL: IRM 2550 x 140



TECHNICAL PARAMETERS:

ASSYMETRICAL 3 ROLLS PLATE BENDING MACHINES

MODEL	IRM 2550 x 140
BRAND NAME	"ISITAN"
Use full Length	2550 mm
Bending Capacity	2.5 mm
Roll Diameters	140 ϕ mm
Roll Speed	3.5 m/min. (dk.)
Motor Power	2.2 kw
Wire Grooves Diameter	4/7/9/13 mm
Length	3700 mm
Width	750 mm
Height	1000 mm
Weight	1850 kg
BRAND NEW	Made in TURKEY



STANDARD FEATURES & SPECIFICATIONS

- Easy operation with mobile control panel with push buttons
- Conical bending device
- Very suitable for light and medium plates, aluminum or stainless steel
- Built according to EC Safety Directives and has CE Mark
- Manual Drop-End for easy removal of finished ferrule
- Hot rolled SAE 1050 (CK 45) Steel Rolls
- Main motor with Brake System
- Precision Bending with Brake Motor
- SAE 1050 Quality Certificated Steel Rolls with high tensile strength
- Two rolls powered by a single gearbox and gear system for top and bottom rolls
- Spheroid Cast Iron Main Frames
- Wire grooves at the end of the rolls
- Precision Bending with Brake Motor
- Model IRM 2550x140 produced standard with motorised back roll

OPTIONAL FEATURES

- Induction hardened rolls (HRC58-60)
- Digital Read-Out for Rear (back) Roll
- Motorized back roll adjustment

