FOR STRAIGHTEN LEVELING & CUT TO LENGTH MACHINE 1250x2mm with 7Ton HYD. DECOILER

PROCES AND COMPONENTS

1	: 7 ton hydraulic de-coiler with trolley	: x1 sets
2	: Straighten leveling and cut to length machine	: x1 sets
3	: Hydraulic cutting system	: x1 sets
4	: Hydraulic station	: x2 sets
5	: PLC Control system	: x1 sets

TECHNICAL PARAMETERS

7ton Hydraulic Decoiler (with trolley)	1) Decoiler form : 7tons hydraulic decoiler with trolley. 2) ID of feeding Coil : φ508 ㎜,or φ610 ㎜ 3) Maximum width : 1250mm 4) Max weight : 7 Ton 5) Material : Aluminum and zinc plate galvanized plate color steel plate low carbon steel 6) Main power : 3kw 7) Hydraulic power : 2.2kw. 8) Voltage, Frequency, Phase: 380 V, 50 Hz, 3Phase (this is can depend on customer request)
1250*2mm Straighten leveling with cut to length machine	1) Input :1250mm 2) Thickness : 0.5-2mm use for Q235-550 3) Rollers :4 up 5down,2 input 4) Shaft : Φ85mm 5) Wall panel : 25mm, A3 400H steel frame 6) Power : 5.5 kw (JIEJIA BRAND MOTOR FAMOUS IN CHINA) 7) Speed : 16m/min 8) Hydraulic power : 4kw, 9) Driven :Chain 10) Cutting blade : Cr12 11) The machine can straighten leveling then cut to length 12) Voltage, Frequency, Phase: 380 V, 50 Hz, 3Phase (this is can depend on customer request) 13) Solenoid valve: YUKEN (TAIWAN)
Cutting	1) Cutting motion : The main machine automatically stops and then cutting. After the cutting, the main machine will automatically start. 2) Material of blade : CR12 ,cut form down to up 3) Length measuring : Automatic length measuring 4) Tolerance of length : 10+/- 1.5mm
PLC Control System	1) Voltage, Frequency, Phase: 380 V, 50 Hz, 3Phase (this is can depend on customer request) 2) Control panel : Button-type switch and touch screen. 3) PLC : KAUTO Touch screen :WEINVIEW (TAIWAN) 4) Frequency converter : DELTA
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