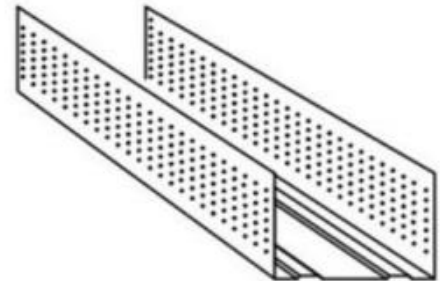
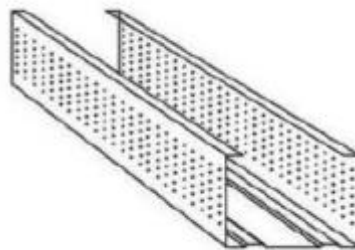
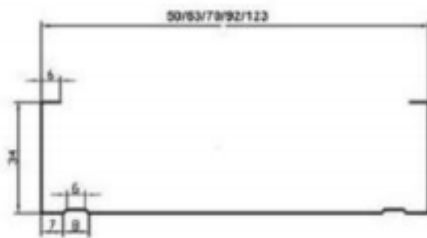
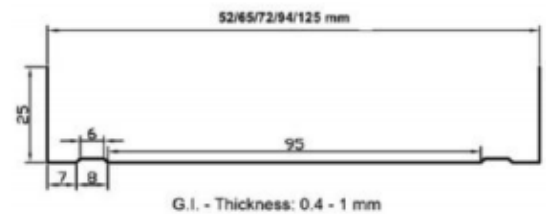


STUD & TRACK FORMING MACHINE



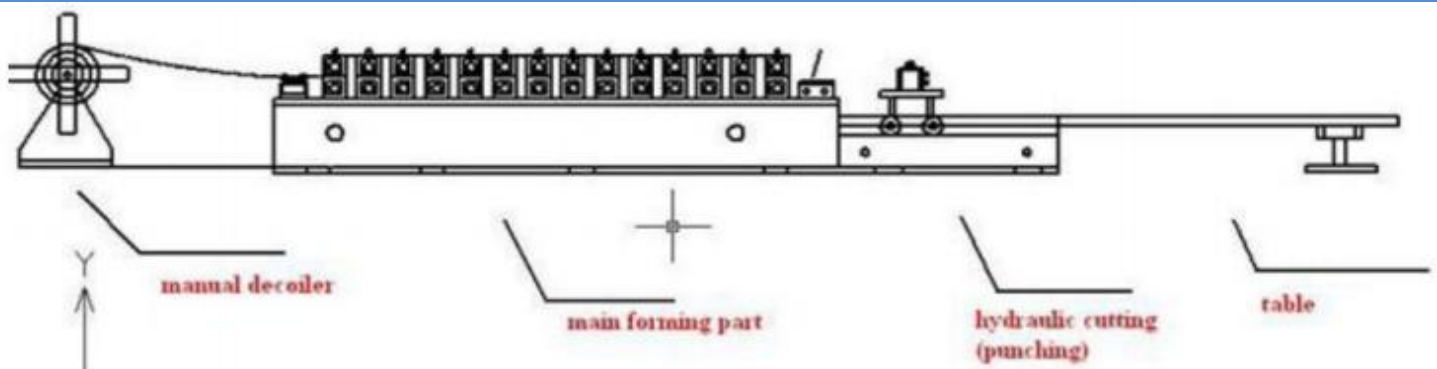
A) PROFILE

Material thickness	: 0.4-1.0mm
Material Width	: For stud 50/63/70/92/123mm
	For track 52/65/72/94/125mm



B) PROCESS

De coiling--roll forming--hydraulic cutting--product table



1) 1.5T MANUAL DE-COILER

3.1	: Coil inner diameter	: ϕ 450mm- ϕ 530mm
3.2	: Coil outer diameter	: ϕ 1300mm
3.3	: Material width available	: 20mm-300mm
3.4	: Max carrying capacity	: 1500kg

2) ROLL FORMING MACHINE

4.1	: Shaft diameter	: 50mm
4.2	: Roller Material	: Cr12
4.3	: Stations	: 14 stations
4.4	: Transmission	: Gear wheel
4.5	: Forming speed	: 15m/min (5-6pcs/min)
4.6	: Motor	: 4kw
4.7	: Structure	: Independent stand

3) HYDRAULIC CUTTING MACHINE

5.1	Material of blade or mold	: Cr12 steel
5.2	: Power	: 4 kw
5.3	: Flying cut and punch	

4) CONTROL SYSTEM

	Delta PLC, touch screen, full auto	

5) PRODUCT TABLE

	One set of product table: 3m	
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