

SPIRAL DUCT MACHINE MODEL : BAL – 1500C



MACHINE DESCRIPTION

In a given processing of the diameter of the spiral duct diameter scope, the need for pipe die, using different lengths of steel belt, through the proper installation and debugging steel band instead of pipe die. The diameter of the product determines the speed of production, the smaller the diameter, the faster the production speed, on the contrary, the larger the diameter, the slower the production speed, because of the large diameter of the spiral duct, the load on the machine is higher. The length and can be used according to demand, and high-speed synchronous automatic cutting system for cutting. Due to the aesthetic appearance of this duct, this machine has also received considerable attention and many customers have given such machines a high rating. The spiral air duct forming machine is mainly used for making round spiral air duct. The machine can automatically complete round spiral tube with different diameters and different lengths based on customers demand. BLKMA company adopts the principle of using duct mold to form the spiral duct. Spiral duct machine is easy to operate and fast to form duct with accurate

diameter. The spiral duct forming machine needs to be used with round elbow machine, angle steel round rolling machine and etc., to complete the other work steps needed in spiral duct processing, BLKMA company produces spiral duct forming machine and round elbow machine, angle steel round rolling machine and other equipment with high quality, also ensure that the pipe size processed out of precise appearance beautiful. So it can effectively help customers greatly improve the competitiveness of their products, Spiral duct machine has always been the most important equipment for round spiral duct.

MACHINE PERFORMANCE FEATURES

SPIRAL DUCT MACHINE	
MODEL	: BAL – 1500C
BRAND NAME	: “BLKMA”
Diameter range	: 80-1500mm
Tube Length	: 120-8000mm
Thickness of Strip	: 0.4-1.2mm
Width of Strip	: 137-140mm
Strip Speed	: 1-45/min
Lock seam	: Outside tube, on the inside on request
Control System	: PL Automatic control
Electric Power	: 380V/3PH/50HZ (According to customer request)
Main Motor Power	: 5.5kw
Cutting System	: Saw cutting
Cutting motor power	: 4kw
Suitable Material	: Galvanized steel, Stainless steel, Aluminum
Steel belt dies	: 80-1500mm (29sets)
Weight	: About 2200kg
Dimension	: 2700*1700*2300mm
BRAND NEW	: CHINA