

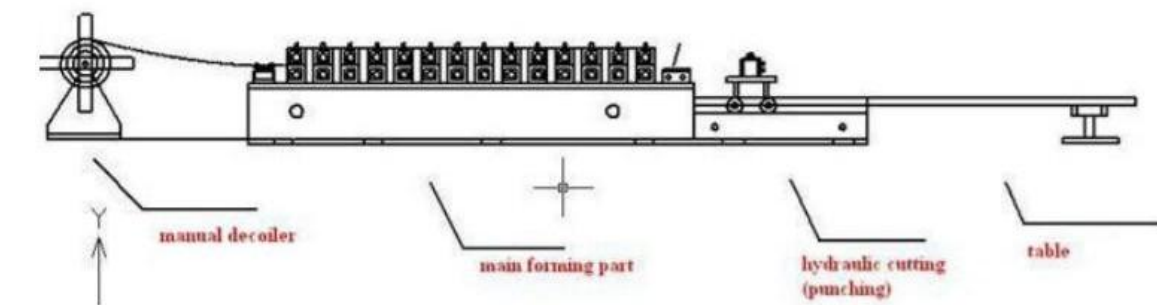
MAIN CHANNEL FORMING MACHINE



1) PROFILE		
	: Material Thickness	: 0.35 – 0.8mm
	: Material Type	: G.I
	: Specification	: U38x12mm
2) PROCESS		

De coiling--roll forming---hydraulic cutting---product

PRODUCING PROCESS SKETCH



3) 1.5T MANUAL DECOILER

Coil inner diameter	: $\phi 450\text{mm}-\phi 530\text{mm}$
: Coil outer diameter	: $\phi 1300\text{mm}$
: Material width available	: 20mm-300mm
: Max carrying capacity	: 1500kg


4) ROLL FORMING MACHINE

: Shaft diameter	: 40mm
: Roller Material	: Cr12
: Stations	: 6 stations
: Transmission	: Gear wheel
: Forming speed	: 0-20m/min (6-7pcs/min)
: Motor	: 3kw
: Structure	: Independent stand

5) HYDRAULIC CUTTING MACHINE

: Material of blade or mold	: Cr12 steel
: Power	: 3 kw
: Flying cut	

6) CONTROL SYSTEM

Delta PLC, touch screen, fully automatic	

7) PRODUCT TABLE

One set of product table: 3m	
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