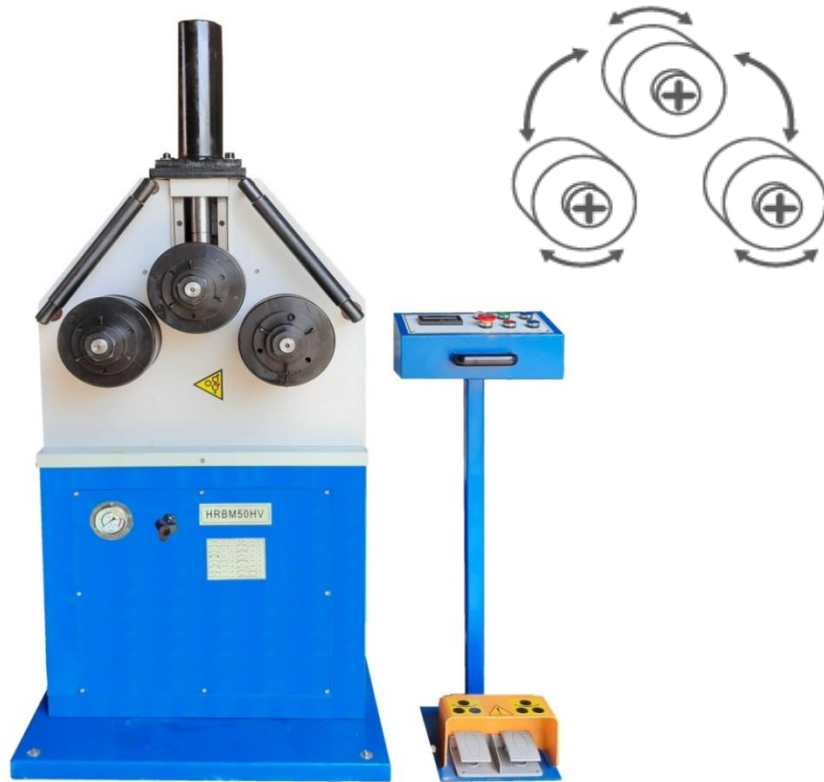


ROUND SECTION BENDING MACHINE MODEL : HRBM50HV



MACHINE DESCRIPTION:

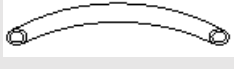
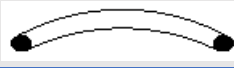
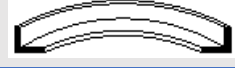
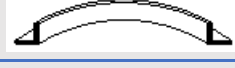
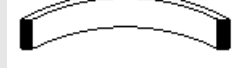
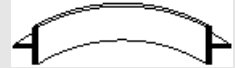
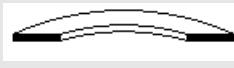
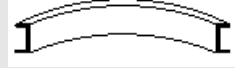
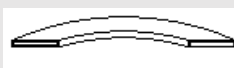
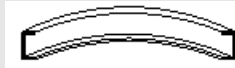
This machine is driven by Hydraulic pressure. It is suitable for rolling the angle into the round shape. The machine is reliable to operate with various functions and is an ideal bending machine that's adjustable and able to deal with different types of materials and specifications only by recombining the die settings.

TECHNICAL PARAMETER:

ROUND SECTION BENDING MACHINE		
Model No		: HRBM50HV
Brand Name		: "PROTECH"
Max. Capacity	Pipe Steel	: $\Phi 70 \times 2$ mm
	Square tube steel	: 35 x 35 mm
	Round Steel	: $\Phi 35$ mm
	Flat steel	: 100 x 15 mm
Diameter of roller shaft		: $\Phi 50$ mm
Motor Power		: 2.2 kw
Overall Dimension		: 1000 x 820 x 1550 mm
Weight		: 450 kgs.
Brand New		: China

The **Round bending machine HRBM50** is used for bending steel profiles got by rolling. The machine is equipped with a set of standard rollers used for bending profiles. For other type of profiles there are special set of rollers. These rollers are to be found in the table below.

BENDING CAPACITY

Profiles	Size (mm)	Min ϕ (mm)	Profiles	Size (mm)	Min ϕ (mm)
	Φ 33.7 x 2.65	350		60 x 60 x 3	600
	Φ 35	600		50 x 5	700
	35 x 35	600		50 x 5	500
	Φ 70 x 2	600		50 x 5	700
	100 x 15	920		50 x 5	500
	60 x 10	500		80 x 45 x 6	600
	70 x 50 x 3	1200		80 x 45 x 6	650

